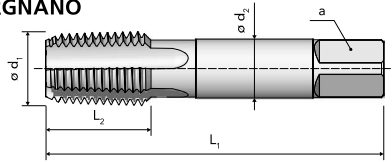




A6 F
NEUTRE

A SERIES

NORME VERGNANO



UTILISATION - VITESSE DE COUPE m/min

| ISO | MG | A6 F NEUTRE | | | |
|-----|-----|----------------|--|--|--|
| P | P.2 | • 10-15 | | | |
| | P.3 | • 10-12 | | | |
| | P.4 | • 8-10 | | | |
| K | K.2 | • 10-12 | | | |



| NPTF | P | Ød ₁ | L ₁ js 16 | L ₂ | L ₃ | Ød ₂ h9 | a h12 | Z | | A6 F NEUTRE |
|--------|---------|-----------------|-------------------------|----------------|----------------|-----------------------|----------|-----|----------|----------------|
| | [Sp/1"] | [mm] | [mm] | [mm] | [mm] | [mm] | [mm] | [-] | [mm] | |
| 1/16" | 27 | 7,938 | 63 | 12 | - | 6 | 4,9 | 4 | 6,15 (a) | • |
| 1/8" | 27 | 10,287 | 63 | 12 | - | 7 | 5,5 | 4 | 8,5 (a) | • |
| 1/4" | 18 | 13,716 | 63 | 18 | - | 11 | 9 | 4 | 11 (a) | • |
| 3/8" | 18 | 17,145 | 70 | 18 | - | 12 | 9 | 4 | 14,5 (a) | • |
| 1/2" | 14 | 21,336 | 80 | 23 | - | 16 | 12 | 4 | 17,8 (a) | • |
| 3/4" | 14 | 26,67 | 100 | 24 | - | 20 | 16 | 5 | 23 (a) | • |
| 1" | 11,5 | 33,401 | 110 | 30 | - | 25 | 20 | 5 | 29 (a) | • |
| 1 1/4" | 11,5 | 42,164 | 125 | 32 | - | 32 | 24 | 5 | 37,8 (a) | • |
| 1 1/2" | 11,5 | 48,26 | 140 | 32 | - | 36 | 29 | 6 | 43,8 (a) | • |
| 2" | 11,5 | 60,325 | 160 | 34 | - | 45 | 35 | 6 | 56 (a) | • |

(a)= avant trou cylindrique (voir page 254)